

Work Order ID 93516

\*93516\*

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November-16-12 2:24:00 PM

Item ID: D350-567-113

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Replacement Window, Extra Large

Start Date: 11/16/12 Start Qty: 1.00 \*1\*

Required Date: 11/19/12 Req'd Qty: 1.00 \*1\*

Reference:

Approvals: Process Plan: U Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D350-567	Rev D
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100

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile &amp; type labels per PPPD350-567-113

CHG003

0.00

0.00

110

\*110\*

Packaging

Packaging

Packaging

Memo

Pick Packing Kit

\*\*\*ENSURE DT 8439 TEMPLATE IS INCLUDED\*\*\*

0.00

0.00

120

\*120\*

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

~~PRELIMINARY ISSUE~~  
Cust Item ID: \_\_\_\_\_  
Customer: \_\_\_\_\_

DAS  
16  
12/11/19DAS  
16  
12/11/19

Sif Sh 12/11/19

40



**Work Order ID 93516****\*93516\***

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Item ID: D350-567-113

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**\*N900040100\***Setup Start **\*NS1\***

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Required Date: 11/19/12 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

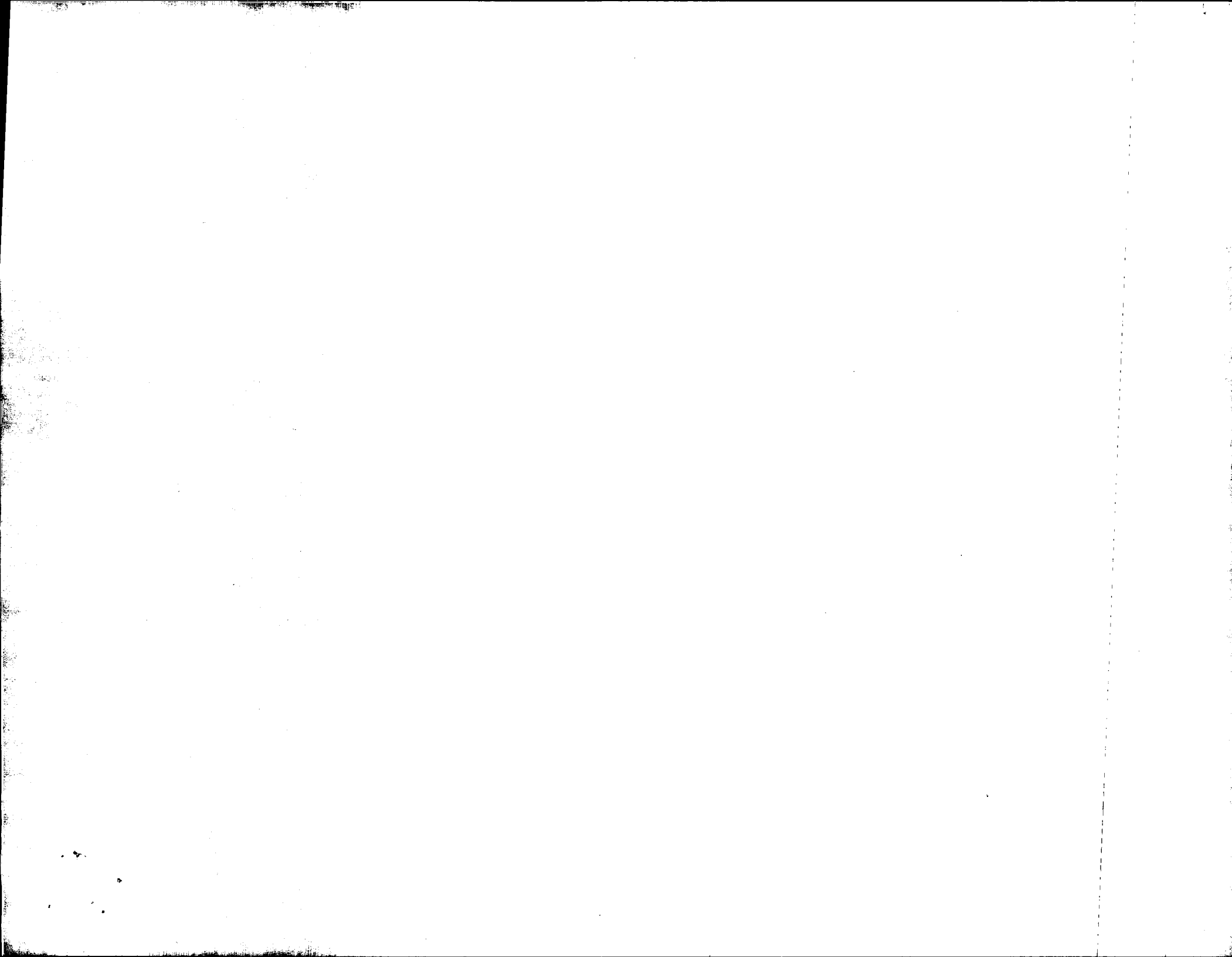
Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD350-567-113								
	Location: _____								
	PPP Rev: _____								
140		0.00							
<b>*140*</b>	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

12/11/12  
MF  
12-11-12



# Picklist Print

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Work Order ID: 93516

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 11/16/12

Required Date: 11/19/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 04-08-24 New Issue JLM  
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2463 Seal		Manufactured	No			110	f	563.3863	7.166	7.5431579			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST403		563.38628							
				72232		15.38							
				79478		0.43737							
				83542		47.56891							
				90297		500							
D3290-041 Replacement Window Assembly		Manufactured	No			110	Each	0.0000	0	1			
2600-6 Camlock Stud		Purchased	No			110	Each	585.0000	12	12			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				396		17							
				122763		17							
				ST365		568							
				120077		4							
				121287		32							
				122441		32							
				122973		200							
				123150		300							
2600-LW Camloc Retaining Washer		Purchased	No			110	Each	641.0000	12	12			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST365		641							
				121524		9							
				122317		80							
				122452		118							
				122973		134							
				123150		300							

(D2463-0860 as per dwg) CUT TO 86.00"

SMS 1x86"

93509 54

SK

SK

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Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 11/16/12

Required Date: 11/19/12

Start Qty: 1.00

Required Qty: 1.00

312-12

Receptacles

Purchased No

110 Each 163.0000

12

12

## Location

## Loc Qty

## Loc Code

380

115

122452

115

ST365

48

120077

20

121827

28

AN5260832R9

Screw

Purchased No

110 Each 467.0000

21

21

## Location

## Loc Qty

## Loc Code

ST345

467

118983

9

120181

21

121556

4

122814

133

123522

300

AN960JD8

Washer

NAS1149DN832J

Purchased No

110 Each 0.0000

42

42

MS21042L08

Nut

Purchased No

110 Each 775.0000

21

21

## Location

## Loc Qty

## Loc Code

315

9

122452

9

ST315

500

122814

500

ST317

266

122141

266

12/11/19



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Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 11/16/12

Required Date: 11/19/12

Start Qty: 1.00

Required Qty: 1.00

~~MS20426AD3-5~~

Purchased

No

110

Each

11,436.000

24

24

Rivet

## Location

## Loc Qty

## Loc Code

ST316

11436

4179

390

4444

4950

4533

6096

~~FG-78150-550-ROL~~

Purchased

No

110

sf

1,722.5000

18

18

781 9oz Glass 50"x125yd

23q yards

## Location

## Loc Qty

## Loc Code

ST416

1722.5

123239

1722.5

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Shop Packet Print

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REFERENCE ONLY

## 5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08